

Sales, delivery and payment terms

1. Validity

These sales, delivery and payment terms apply to all offers, orders and deliveries unless otherwise agreed in writing.

2. Offers

All offers are made subject to the goods being unsold. If JKF Industri makes an offer that does not stipulate a specific time for acceptance, the offer will expire if acceptance is not submitted by the purchaser within 8 weeks of the date of the offer.

3. Price

All prices are in Danish kroner (DKK) and do not include VAT. For countries that are members of the single currency, prices are stated in euro (EUR) as of 01/01/2002.

4. Payment

Payment terms are 14 days –2% cash discount of item price excl. VAT or 30 days net calculated from the date of invoice unless otherwise agreed in writing. If payment is made after the due date, and the delay is no fault of JKF Industri's, JKF Industri is entitled to charge interest on the sum outstanding as from the due date, at a rate equivalent to 1.5% per month or part month.

The purchaser is not entitled to offset any counterclaims against JKF Industri that have not been recognized in writing by JKF Industri, and does not have the right to withhold any of the purchase sum by reason of counterclaims of any kind.

5. Retention of title

JKF Industri reserves the right, with the limitations resulting from mandatory laws, to retention of title to the item sold until payment of the entire purchase sum, plus any costs incurred, to JKF Industri.

If the item has been sold with a view to later being built into or joined to other objects, the item sold is not covered by the right of retention once that installation or joining has taken place.

6. Delivery

Unless otherwise agreed between the parties, the stated delivery times are EXW JKF Industri's address, with reservation for any delays.

In use of EXW, the goods are considered delivered and the order executed from the moment the goods are issued from JKF Industri's warehouse. Dispatch is at the receiver's expense and risk. Any transport insurance is the responsibility of the purchaser.

The delivery stipulations agreed between the parties are to be interpreted with reference to the INCOTERMS current at the time of signing the agreement.

The delivery date is set by JKF Industri to the best of their judgment, and if this cannot be kept to, the purchaser will be informed of this and of when, as far as is possible, the delivery can be expected to take place.

A delay does not give the purchaser the right to cancel the purchase.

7. Packaging

Packaging may only be returned by prior agreement. Return of packaging is at the purchaser's expense and risk.

The purchaser's packaging will be credited after reception and approval of the packaging.

8. Product information

All illustrations, technical drawings and brochures issued by JKF Industri before or after the agreement has been entered into remain the property of JKF Industri, and must be returned to JKF Industri on request. The aforementioned materials may not be passed on without written agreement or misused in any other way.

9. Defect liability in accordance with the Danish Sale of Goods Act and notification of defects

On delivery the purchaser must immediately carry out an examination of the goods in accordance with the Danish Sale of Goods Act. For a period of 12 successive months after delivery has taken place, JKF Industri undertakes to carry out replacement deliveries if there are defects in the order due to material or manufacturing faults.

Defects in goods will be either remedied or replaced at JKF Industri's discretion.

Modification of or interference with the goods without JKF Industri's written consent releases JKF Industri from any obligation.

If the purchaser wishes to complain about any defects, a written claim must be submitted without undue delay, and no later than 14 days after delivery had taken place. JKF Industri is entitled to reject any claims received after expiry of the period stated above.

If JKF Industri receives a prompt claim concerning a defect that is deemed to be covered by these regulations, JKF Industri will remedy the defect without delay.

JKF Industri offers the right for remedy of defects for parts of the order that have been replaced or repaired under the same terms and on the same basis as for the original order. JKF Industri's obligation to remedy defects does not, however, apply to any part of an order more than 18 months after delivery to the purchaser.

Once liability for the order has transferred to the purchaser, JKF Industri bears no responsibility for any defects over and above the obligations specified in these terms.

JKF Industri thus expressly renounces responsibility for any indirect loss such as operating loss, loss of time, loss of profits, etc. that the defect may have caused the purchaser.

Any compensation claim against JKF Industri may not exceed the invoice amount for the product sold.

JKF Industri is not liable for any operating loss, loss of profits or other indirect loss in consequence of the agreement, including indirect losses arising as a result of delays or defects with regard to the goods sold.

The following circumstances are intended as examples of events resulting in exemption from liability should they occur after the signing of the contract and prevent its fulfilment:

Industrial disputes, strikes, lockout or any other circumstance outside the control of the parties such as fire, war, mobilisation, unexpected military call-up, acts of sabotage, requisitioning, confiscation, currency restrictions, import ban, export ban, riots, unrest, fuel shortage, general scarcity of goods, restrictions in power supplies and defects in deliveries from sub-suppliers or delays with such deliveries as a result of any of the aforementioned circumstances.

It should be specifically noted that the above is not an exhaustive list of examples, and there may be other examples that come under limitation of liability.

If delivery is temporarily delayed by one or more of the aforementioned circumstances, the delivery time will be correspondingly postponed.

10. Return

Items sold will only be accepted for return by prior agreement. Return will be at the purchaser's expense and risk and should include reference to JKF Industri's invoice no. and the date of the original delivery.

Returned items will be credited after inspection by the Goods Received department, normally at 85% of the invoice price less costs for inspection and preparation.

If JKF Industri is charged for shipping costs etc., JKF Industri is entitled to demand these be refunded by the purchaser and to offset these against any claims by the purchaser against JKF Industri. After completion of repairs or in the case of replacement, delivery will take place from JKF Industri as per point 6.

11. Product liability

JKF Industri is not liable for damage to property or effects that occurs while the item is in the possession of the purchaser. Neither is JKF Industri liable for damage to products manufactured by the purchaser or to products of which these form a part. JKF Industri is not liable for any operating loss, lost earnings or other indirect loss.

To the extent that product liability may be imposed on JKF Industri with regard to third parties, the purchaser is obliged to compensate JKF Industri to the same extent that JKF Industri's liability is limited as per the above.

These limitations to JKF Industri's liability do not apply if JKF Industri is guilty of gross negligence.

If a third party puts forward a claim against one of the parties for compensation with reference to this point, this party must immediately inform the other party about this. The purchaser is obliged to allow themselves to be sued at the same court that handles the claims for compensation against JKF Industri in consequence of damage that is alleged to have been caused by a defect in one of JKF Industri's deliveries.

JKF Industri's liability for product damage may at no time exceed the cover amount of JKF Industri's product liability insurance.

12. Applicable law and venue

Any disagreement between the parties is to be finally settled in arbitration by the "common court of judgement and arbitration at the Copenhagen Stock Exchange" or by the court at 9575 in Terndrup, irrespective of whether the case is a High Court case by nature.

All disagreements between the parties must be settled according to Danish law, including the Danish Sale of Goods Act. The International Sale of Goods Act (CISG) is to be neither wholly nor partially applied.

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Duct systems

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JKF's programme comprises the galvanised duct system, the welded duct system in 2 and 3 mm plate and the JK-6^l duct system that is specially designed for material transport.

The systems are made up of a wide programme of ducts, bends, valves, diverters, transition pieces, jet and rain caps etc.

JKF's duct systems are used within all extraction solutions for transporting particles and air.

This catalogue comprises all JKF's standard components. Special components are made to order.

Galvanised duct system

The galvanised duct system comprises all the components required for a complete extraction solution.

- laser welded ducts
- longitudinally lock formed ducts
- pressed bends
- tight sliding dampers
- tapers and transition pieces

The ducts are made from B500 quality sheet in sheet thickness 0,75 – 1,00 mm. The sheet is hot-galvanised with a zinc coating of minimum 275 g/m².

The measurements given of the galvanised duct system are internal measurements.

Galvanised components in special dimensions can be made to order

2 and 3 mm duct system

The 2 and 3 mm duct system comprises all the components required for a complete extraction solution.

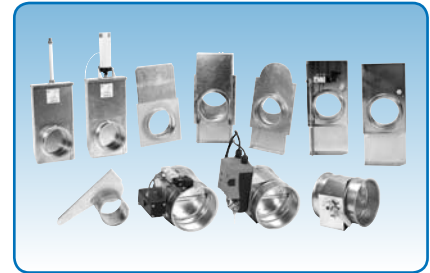
- seam welded ducts
- pressed bends
- sliding dampers
- diverters – both pressed and welded
- tapers and transition pieces

The heavy plate thickness makes this duct system suitable for plants which, due to the type of particles they transport, are subjected to heavy wear.

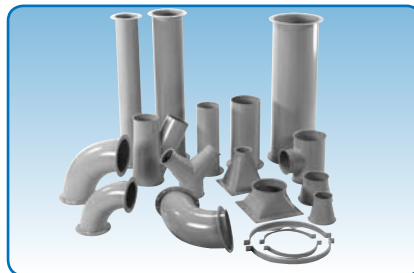
The 2 and 3 mm duct system is made from the



Laser welded and longitudinally lock formed duct system, galvanised



Sliding dampers and throttle valves



2 and 3 mm duct system



Diverters

quality steel plate – Domex 240 – in plate thickness 2 and 3 mm.

The components are externally sandblasted in accordance with SA 2,5 and then primed with epoxy powder primer. The thickness of the coating is 50 – 60 my, and the primer consists of 70% zinc. The standard colour is RAL 7032.

Alternatively the components can be supplied painted with polyester powder with a 60 – 80 my thick coating. The standard colour of the polyester primer is RAL 5010.

The components can be made to order with a surface treatment, corrosion class 4, in accordance with DS 412. The measurements given for 2 and 3 mm are nominal measurements, that is to say that with regard to 2 mm the internal measurements are equal to the nominal measurements minus 1 mm, and with regard to 3 mm the internal measurements are equal to the nominal measurements minus 2 mm.

Operating temperature

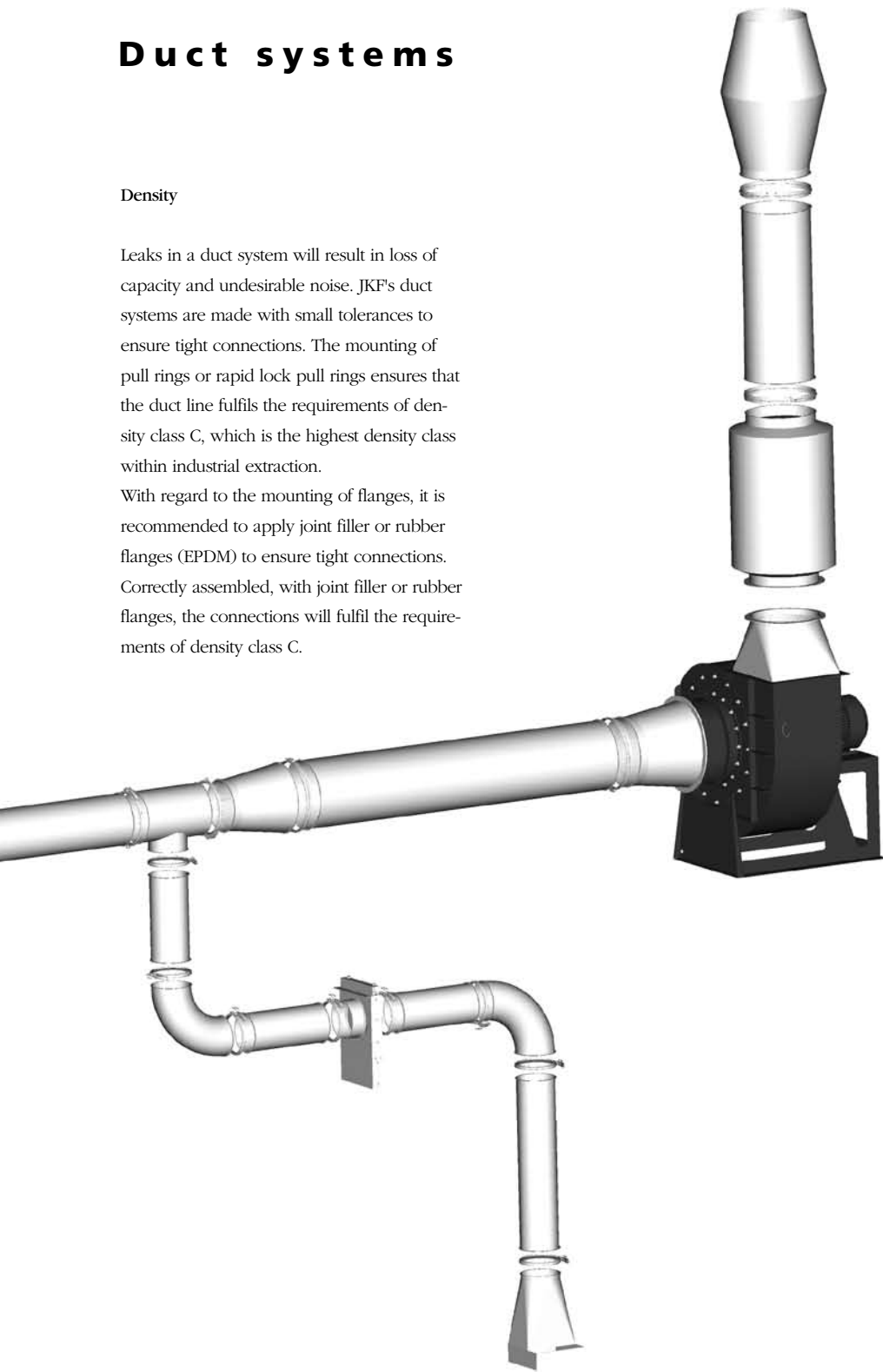
Both standard duct systems can be used at temperatures of up to 80°C. Components with gaskets to withstand higher temperatures are made to order.

Duct systems

Density

Leaks in a duct system will result in loss of capacity and undesirable noise. JKF's duct systems are made with small tolerances to ensure tight connections. The mounting of pull rings or rapid lock pull rings ensures that the duct line fulfils the requirements of density class C, which is the highest density class within industrial extraction.

With regard to the mounting of flanges, it is recommended to apply joint filler or rubber flanges (EPDM) to ensure tight connections. Correctly assembled, with joint filler or rubber flanges, the connections will fulfil the requirements of density class C.



Quality assurance

JKF's quality management system is certified in accordance with DS/ISO9001 (DS/EN29001).

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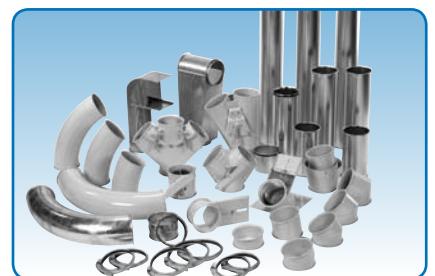
Jet caps and rain caps



Pull rings, rapid lock pull rings and flanges



Miscellaneous: Sander tables, clip bands etc.



JK-6" duct system

Assembly methods, galvanised duct systems

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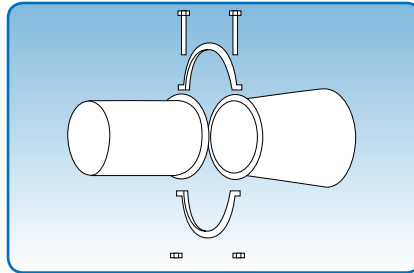
Assembly methods

The high, uniform quality of JKF's duct systems ensures, together with the effective and tight assembly methods, easy and fast mounting with the possibility of carrying out subsequent adjustments.

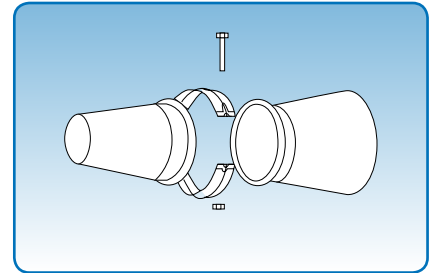
The components for the galvanised duct system are made to be compatible with various assembly methods that will also fit into other systems.

Pull rings, rapid lock pull rings with plastic insert or flat iron flanges are used for assembling the galvanised duct system, dependent on the duct dimensions and requirements concerning strength, tightness, noise and ease of mounting.

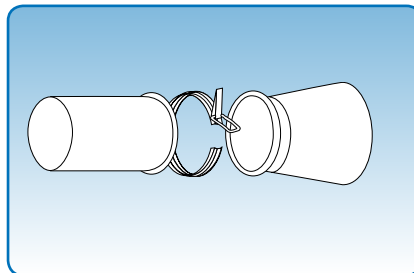
When placing an order, the desired assembly method must be stated. The assembly methods are given under the pictures.



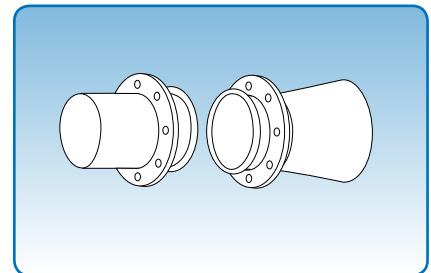
For pull rings [f.b]



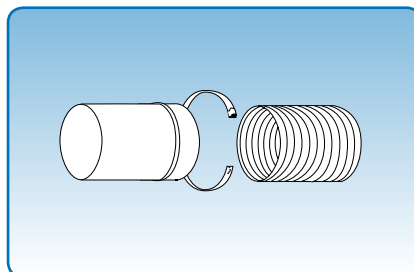
For wide pull rings [f.bb]



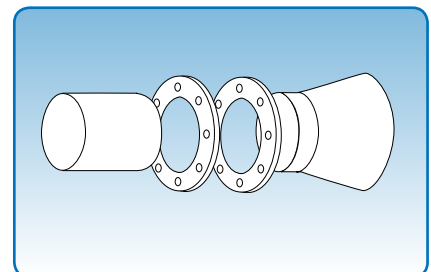
For rapid lock pull rings [f.lyn]



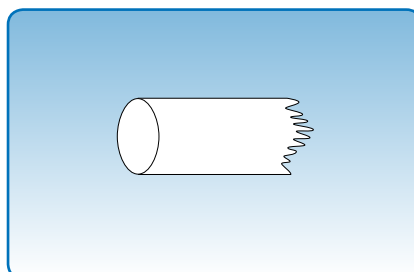
With loose flange fitted [f.b.m.fl]



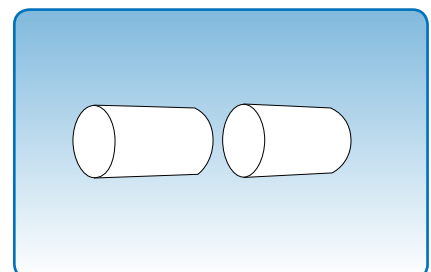
For hose [f.sl]



For flange [f.fl]



Smooth [g]



Conical [k]

Assembly methods, 2 and 3 mm duct systems

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Assembly methods

The high, uniform quality of JKF's duct systems ensures, together with the effective and tight assembly methods, easy and fast mounting with the possibility of carrying out subsequent adjustments.

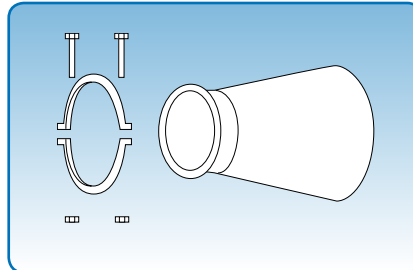
The components for the 2 and 3 mm duct system are made to be compatible with various assembly methods that will also fit into other systems.

Pull rings, rapid lock pull rings with plastic insert or flat iron flanges are used for assembling the 2 and 3 mm duct system dependent on the duct dimensions and requirements concerning strength, tightness, noise and ease of mounting.

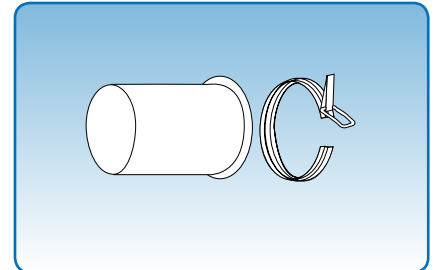
When placing an order, the desired assembly method must be stated. The assembly methods are given under the pictures.

The duct system in 2 mm is only supplied with loose flange fitted [f.b.m.fl] in diameters up to max. $\varnothing 600$ mm.

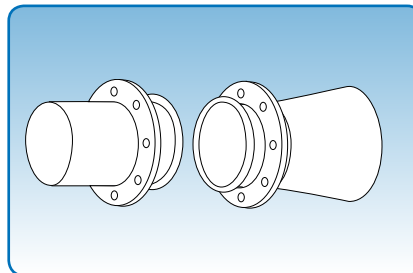
The 3 mm is only supplied with welded flanges [m.fl].



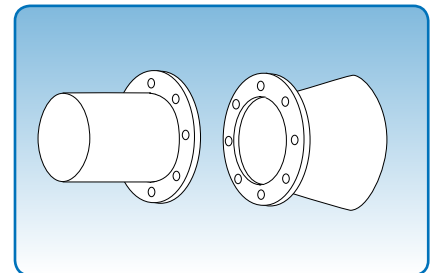
For pull rings [f.b.]



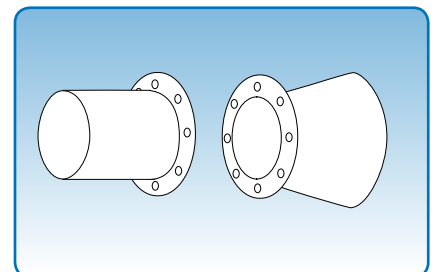
For rapid lock pull rings [f.lyn]



With loose flange fitted [f.b.m.fl] up to max. $\varnothing 600$ mm diameter



With flange welded [m.fl]



With direct flange [d.fl]